Hydropulper

Pulp & Paper — Pulping-TMP, CTMP & DIP ARC BX1* Coating Case Study 054

Challenge

Issue

Weld overlay caused heat stress cracking and leaks resulting in 6 month maintenance cycle.

Goals

- Restore and protect a carbon steel hydropulper from abrasion and impact
- Reduce downtime and capital equipment replacement costs

Root Cause

Recycled paper bales impact floor of hydropulper and entrained solids abrade internals.



Severe wear of hydropulper

Solution

Preparation

- Grit blast to Sa 2.5 with 3 mil (75 μm) angular profile
- Wire mesh welded over existing holes

Application

- 1. Apply ARC BX1* over wire mesh
- 2. Apply ARC BX1* minimum 1/4 inch (6 mm)

*ARC BX1 is the "Bulk" package size of ARC 890

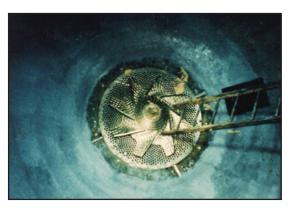
Results

Client Reported

- >36 month service life
- Client indicated savings in downtime, increased efficiencies and increased reliability



Application of ARC BX1



Protected hydropulper